

# TECHNICAL SHEET

<b>BRAND</b>	<b>CERAMICAS APARICI, S.A.</b> Ctra. Castellón - Alcora, km 12 12130 San Juan de Moró (Castellón) SPAIN
<b>PRODUCT</b>	<b>NAME: JACQUARD IVORY FORBO</b> <b>SIZE (cm): 44,63X119,3</b>
<b>TYPE OF PRODUCT</b>	<b>TYPE:</b> Dry-pressed ceramic tiles, with water absorption $E_b > 10\%$ <b>TYPE WHITE BODY</b> <b>USE:</b> For internal and external walls. <b>GROUP:</b> BIII
<b>REFERENCED RULES</b>	<b>ISO-13006:2012 and UNE EN 14411:2013</b>

Characteristics	Test Method	Requirements	Values Compliance
<b>A) DIMENSIONS AND SURFACE QUALITY</b>			
<b>Length and width</b>			
The work size shall be chosen as follows for:			
a) modular tiles:	EN ISO 10545-2	In order to allow a nominal joint width of between 2 and 5 mm So that the difference between the work size and the nominal size is not more than 2% (maximum 5 mm)	PASS
b) non-modular tiles:  The permissible deviation of the average size for each tile (2 or 4 sides) from the work size (W) Requirements for nominal size N $7\text{cm} \leq N < 15\text{cm}$ $N \geq 15\text{ cm}$	EN ISO 10545-2		PASS
	EN ISO 10545-2	$\pm 0,75\text{ mm}$ $\pm 2,0\text{ mm ó } \pm 0,5\%$	PASS
<b>Thickness</b>			
a) The thickness shall be specified		Declared thickness	SEE BOX
b) The permissible deviation, of the average thickness of each tile from the work size thickness Requirements for nominal size N $7\text{cm} \leq N < 15\text{cm}$ $N \geq 15\text{ cm}$	EN ISO 10545-2	$\pm 0,5\text{ mm}$ $\pm 0,5\text{ mm ó } \pm 10\%$	PASS

<b>Straightness of sides (facial sides)</b>			
The maximum permissible deviation from straightness, related to the corresponding work sizes. Requirements for nominal size N $7\text{cm} \leq N < 15\text{cm}$ $N \geq 15\text{ cm}$	EN ISO 10545-2	$\pm 0,5\text{ mm}$ $\pm 1,5\text{ mm ó } \pm 0,3\%$	<b>PASS</b>
<b>Rectangularity</b>			
The maximum permissible deviation from rectangularity, related to the corresponding work sizes. Requirements for nominal size N $7\text{cm} \leq N < 15\text{cm}$ $N \geq 15\text{ cm}$	EN ISO 10545-2	$\pm 0,75\text{ mm}$ $\pm 2,0\text{ mm ó } \pm 0,5\%$	<b>PASS</b>
<b>Surface flatness</b>			
The maximum permissible deviation from flatness  a) centre curvature, related to diagonal calculated from the work sizes. Requirements for nominal size N $7\text{cm} \leq N < 15\text{cm}$ $N \geq 15\text{ cm}$	EN ISO 10545-2	$+0,75 / -0,50\text{ mm}$ $+2,0 / -1,5\text{ mm}$ $\delta + 0,5\% / -0,3\%$	<b>PASS</b>
b) edge curvature, related to the corresponding work sizes. Requirements for nominal size N $7\text{cm} \leq N < 15\text{cm}$ $N \geq 15\text{ cm}$	EN ISO 10545-2	$+0,75 / -0,50\text{ mm}$ $+2,0 / -1,5\text{ mm}$ $\delta + 0,5\% / -0,3\%$	<b>PASS</b>
c) warpage, related to diagonal calculated from the work sizes. Requirements for nominal size N $7\text{cm} \leq N < 15\text{cm}$ $N \geq 15\text{ cm}$	EN ISO 10545-2	$\pm 0,75\text{ mm}$ $\pm 2,0\text{ mm ó } \pm 0,5\%$	<b>PASS</b>
<b>Surface quality</b>			
	EN ISO 10545-2	A minimum of 95% of the tiles shall be free from visible defects that would impair the appearance of a major area of tiles.	<b>PASS</b>
<b>B) PHYSICAL PROPERTIES</b>			
<b>Water absorption (in % by mass)</b>			
	EN ISO 10545-3	$E_b > 10\%.$ When the average exceeds 20%, this shall be indicated. Individual minimum value 9%)	<b>PASS</b>

<b>Breaking strength, for:</b>			
a) Thickness ≥ 7,5 mm	EN ISO 10545-4	Not less than 600 N	>600 N
b) Thickness < 7,5 mm	EN ISO 10545-4	Not less than 200 N	>200 N
<b>Flexural tensile strength or modulus of rupture</b>			
a) Thickness ≥ 7,5 mm	EN ISO 10545-4	Minimum 12 N/mm <sup>2</sup>	<b>PASS</b>
b) Thickness < 7,5 mm	EN ISO 10545-4	Minimum 15 N/mm <sup>2</sup>	<b>PASS</b>
<b>Thermal shock resistance</b>			
<b>Internal uses</b>	EN ISO 10545-9	Pass according to EN ISO 10545-9	<b>PASS</b>
<b>External uses</b>			<b>NOT PASS</b>
<b>Crazing resistance</b>			
Glazed tiles	EN ISO 10545-11	Pass according to EN ISO 10545-11	<b>PASS</b>
<b>Frost resistance</b>			
<b>Internal uses</b>	EN ISO 10545-12	Pass according to EN ISO 10545-12	<b>PASS</b>
<b>External uses</b>			<b>NOT PASS</b>
<b>Bond strength/adhesion , for:</b>			
cementitious adhesives	EN 12004:2007 +A1: 2012, 4.1	Declared Value	<b>Type C1 &gt;0.5 N/mm<sup>2</sup></b>
<b>Reaction to fire</b>			
		Class A1	<b>A1</b>
<b>C) CHEMICAL PROPERTIES</b>			
<b>Resistencia a productos químicos</b>			
Resistance to household chemicals and swimming pool slats	EN ISO 10545-13	Minimum GB	<b>GA</b>
<b>Resistance to staining, for:</b>			
Glazed tiles	EN ISO 10545-14	Minimum 3	<b>5</b>