

## TECHNICAL SPECIFICATION

<b>MODEL / REFERENCE</b>	: A 4RDRPM-BLK.MAX0R DRAIDE BLACK MATT
<b>NOMINAL SIZE</b>	: (RECTIFIED)
<b>NOMINAL THICKNESS</b>	: 40 X 120 CM - 10.0 MM
<b>TYPE OF PRODUCT</b>	: CERAMIC TILE RED BODY
<b>NATURE OF SURFACE</b>	: GLAZED / MATT
<b>GROUP</b>	: BIII
<b>REF. STANDARD</b>	: INTERNATIONAL STANDARD ISO 13006:2018

TEST DESCRIPTION	STANDARD TEST METHOD	STANDARD REQUIREMENTS	RAK CERAMICS SPECIFICATION
Surface Quality	BS EN ISO 10545 - 2	A minimum of 95% of the tiles are to be free from visible defects	Minimum of 95% of the tiles are free from visible defects
Length	BS EN ISO 10545 - 2	± 1.0 mm	± 1.0 mm
Width	BS EN ISO 10545 - 2	± 1.0 mm	± 0.5 mm
Thickness	BS EN ISO 10545 - 2	± 0.5 mm	± 0.5 mm
Straightness of Sides	BS EN ISO 10545 - 2	± 0.8 mm	± 0.8 mm
Rectangularity	BS EN ISO 10545 - 2	± 1.5 mm	± 1.2 mm
Center Curvature	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Edge Curvature	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Warpage	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Water Absorption	BS EN ISO 10545 - 3	10 % < $E_v$ ≤ 20 %	10 % < $E_v$ ≤ 18 %
Breaking Strength	BS EN ISO 10545 - 4	≥ 600 N	≥ 900 N
Modulus of Rupture	BS EN ISO 10545 - 4	≥ 12 N/mm <sup>2</sup>	≥ 16 N/mm <sup>2</sup>
Resistance to Surface Abrasion	BS EN ISO 10545 - 7	Manufacturer to state abrasion class	PEI Class 4
Coefficient of Linear Thermal Expansion	BS EN ISO 10545 - 8	Test method available	≤ 7 X 10 <sup>-6</sup> /°C
Thermal Shock Resistance	BS EN ISO 10545 - 9	Test method available	No visible defect
Crazing Resistance	BS EN ISO 10545 - 11	Required	No crazing
Resistance to Household Chemicals & Swimming Pools Salts	BS EN ISO 10545 - 13	Minimum B	Class A No visible effect
Resistance to Low Concentrations Acids & Alkalis	BS EN ISO 10545 - 13	Test method available	Class LA No visible effect
Resistance to Stains	BS EN ISO 10545 - 14	Minimum Class 3	Min. Class 4 Stains removed

NOTE: This Technical Specification is applicable only to tiles in Choice "A".

Signed:  
For RAK Ceramics PJSC

  
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VP - QA/QC

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