

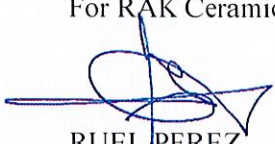
## TECHNICAL SPECIFICATION

<b>MODEL / REFERENCE</b>	: A45RTGRM-WHE.KNX0R (TANGRAM WHITE DÉCOR)
<b>NOMINAL SIZE</b>	: 40 X 120 CM (RECTIFIED)
<b>NOMINAL THICKNESS</b>	: 10.0 MM
<b>TYPE OF PRODUCT</b>	: CERAMIC TILE RED BODY
<b>NATURE OF SURFACE</b>	: GLAZED / MATT
<b>GROUP</b>	: BIII
<b>REF. STANDARD</b>	: INTERNATIONAL STANDARD ISO 13006:2018

TEST DESCRIPTION	STANDARD TEST METHOD	STANDARD REQUIREMENTS	RAK CERAMICS SPECIFICATION
Surface Quality	BS EN ISO 10545 - 2	A minimum of 95% of the tiles are to be free from visible defects	Minimum of 95% of the tiles are free from visible defects
Length	BS EN ISO 10545 - 2	± 1.0 mm	± 1.0 mm
Width	BS EN ISO 10545 - 2	± 1.0 mm	± 0.5 mm
Thickness	BS EN ISO 10545 - 2	± 0.5 mm	± 0.5 mm
Straightness of Sides	BS EN ISO 10545 - 2	± 0.8 mm	± 0.8 mm
Rectangularity	BS EN ISO 10545 - 2	± 1.5 mm	± 1.2 mm
Center Curvature	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Edge Curvature	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Warpage	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Water Absorption	BS EN ISO 10545 - 3	$10\% < E_v \leq 20\%$	$10\% < E_v \leq 18\%$
Breaking Strength	BS EN ISO 10545 - 4	≥ 600 N	≥ 900 N
Modulus of Rupture	BS EN ISO 10545 - 4	≥ 12 N/mm <sup>2</sup>	≥ 16 N/mm <sup>2</sup>
Resistance to Surface Abrasion	BS EN ISO 10545 - 7	Manufacturer to state abrasion class	PEI Class 4
Coefficient of Linear Thermal Expansion	BS EN ISO 10545 - 8	Test method available	≤ 7 X 10 <sup>-6</sup> /°C
Thermal Shock Resistance	BS EN ISO 10545 - 9	Test method available	No visible defect
Crazing Resistance	BS EN ISO 10545 - 11	Required	No crazing
Resistance to Household Chemicals & Swimming Pools Salts	BS EN ISO 10545 - 13	Minimum B	Class A No visible effect
Resistance to Low Concentrations Acids & Alkalis	BS EN ISO 10545 - 13	Test method available	Class LA No visible effect
Resistance to Stains	BS EN ISO 10545 - 14	Minimum Class 3	Min. Class 4 Stains removed

NOTE: This Technical Specification is applicable only to tiles in Choice "A".

Signed:  
For RAK Ceramics PJSC



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VP - QA/QC

Date of Issue: 12/06/2023



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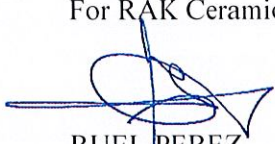
## TECHNICAL SPECIFICATION

**MODEL / REFERENCE** : ARB45STATLIGZGSNLR (START LIGHT GREY)  
**NOMINAL SIZE** : 40 X 120 CM (RECTIFIED)  
**NOMINAL THICKNESS** : 10.0 MM  
**TYPE OF PRODUCT** : CERAMIC TILE RED BODY  
**NATURE OF SURFACE** : GLAZED / GLOSSY  
**GROUP** : BIII  
**REF. STANDARD** : INTERNATIONAL STANDARD ISO 13006:2018

TEST DESCRIPTION	STANDARD TEST METHOD	STANDARD REQUIREMENTS	RAK CERAMICS SPECIFICATION
Surface Quality	BS EN ISO 10545 - 2	A minimum of 95% of the tiles are to be free from visible defects	Minimum of 95% of the tiles are free from visible defects
Length	BS EN ISO 10545 - 2	± 1.0 mm	± 1.0 mm
Width	BS EN ISO 10545 - 2	± 1.0 mm	± 0.5 mm
Thickness	BS EN ISO 10545 - 2	± 0.5 mm	± 0.5 mm
Straightness of Sides	BS EN ISO 10545 - 2	± 0.8 mm	± 0.8 mm
Rectangularity	BS EN ISO 10545 - 2	± 1.5 mm	± 1.2 mm
Center Curvature	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Edge Curvature	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Warpage	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Water Absorption	BS EN ISO 10545 - 3	10 % < $E_v$ ≤ 20 %	10 % < $E_v$ ≤ 18 %
Breaking Strength	BS EN ISO 10545 - 4	≥ 600 N	≥ 900 N
Modulus of Rupture	BS EN ISO 10545 - 4	≥ 12 N/mm <sup>2</sup>	≥ 16 N/mm <sup>2</sup>
Resistance to Surface Abrasion	BS EN ISO 10545 - 7	Manufacturer to state abrasion class	PEI Class 4
Coefficient of Linear Thermal Expansion	BS EN ISO 10545 - 8	Test method available	≤ 7 X 10 <sup>-6</sup> /°C
Thermal Shock Resistance	BS EN ISO 10545 - 9	Test method available	No visible defect
Crazing Resistance	BS EN ISO 10545 - 11	Required	No crazing
Resistance to Household Chemicals & Swimming Pools Salts	BS EN ISO 10545 - 13	Minimum B	Class A No visible effect
Resistance to Low Concentrations Acids & Alkalis	BS EN ISO 10545 - 13	Test method available	Class LA No visible effect
Resistance to Stains	BS EN ISO 10545 - 14	Minimum Class 3	Min. Class 4 Stains removed

NOTE: This Technical Specification is applicable only to tiles in Choice "A".

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## TECHNICAL SPECIFICATION

<b>MODEL / REFERENCE</b>	: A45RTNNC-WHE.KAX0R (TANNICE WHITE SQUARES)
<b>NOMINAL SIZE</b>	: 40 X 120 CM (RECTIFIED)
<b>NOMINAL THICKNESS</b>	: 10.0 MM
<b>TYPE OF PRODUCT</b>	: CERAMIC TILE RED BODY
<b>NATURE OF SURFACE</b>	: GLAZED / MATT
<b>GROUP</b>	: BIII
<b>REF. STANDARD</b>	: INTERNATIONAL STANDARD ISO 13006:2018

TEST DESCRIPTION	STANDARD TEST METHOD	STANDARD REQUIREMENTS	RAK CERAMICS SPECIFICATION
Surface Quality	BS EN ISO 10545 - 2	A minimum of 95% of the tiles are to be free from visible defects	Minimum of 95% of the tiles are free from visible defects
Length	BS EN ISO 10545 - 2	± 1.0 mm	± 1.0 mm
Width	BS EN ISO 10545 - 2	± 1.0 mm	± 0.5 mm
Thickness	BS EN ISO 10545 - 2	± 0.5 mm	± 0.5 mm
Straightness of Sides	BS EN ISO 10545 - 2	± 0.8 mm	± 0.8 mm
Rectangularity	BS EN ISO 10545 - 2	± 1.5 mm	± 1.2 mm
Center Curvature	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Edge Curvature	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Warpage	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Water Absorption	BS EN ISO 10545 - 3	10 % < $E_v$ ≤ 20 %	10 % < $E_v$ ≤ 18 %
Breaking Strength	BS EN ISO 10545 - 4	≥ 600 N	≥ 900 N
Modulus of Rupture	BS EN ISO 10545 - 4	≥ 12 N/mm <sup>2</sup>	≥ 16 N/mm <sup>2</sup>
Resistance to Surface Abrasion	BS EN ISO 10545 - 7	Manufacturer to state abrasion class	PEI Class 4
Coefficient of Linear Thermal Expansion	BS EN ISO 10545 - 8	Test method available	≤ 7 X 10 <sup>-6</sup> /°C
Thermal Shock Resistance	BS EN ISO 10545 - 9	Test method available	No visible defect
Crazing Resistance	BS EN ISO 10545 - 11	Required	No crazing
Resistance to Household Chemicals & Swimming Pools Salts	BS EN ISO 10545 - 13	Minimum B	Class A No visible effect
Resistance to Low Concentrations Acids & Alkalis	BS EN ISO 10545 - 13	Test method available	Class LA No visible effect
Resistance to Stains	BS EN ISO 10545 - 14	Minimum Class 3	Min. Class 4 Stains removed

NOTE: This Technical Specification is applicable only to tiles in Choice "A".

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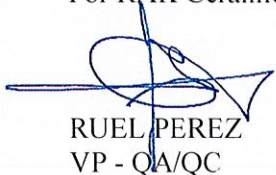
## TECHNICAL SPECIFICATION

<b>MODEL / REFERENCE</b>	: A45RMATE-WHE.K0X0R (MATERIA WHITE)
<b>NOMINAL SIZE</b>	: 40 X 120 CM (RECTIFIED)
<b>NOMINAL THICKNESS</b>	: 10.0 MM
<b>TYPE OF PRODUCT</b>	: CERAMIC TILE RED BODY
<b>NATURE OF SURFACE</b>	: GLAZED / MATT
<b>GROUP</b>	: BIII
<b>REF. STANDARD</b>	: INTERNATIONAL STANDARD ISO 13006:2018

TEST DESCRIPTION	STANDARD TEST METHOD	STANDARD REQUIREMENTS	RAK CERAMICS SPECIFICATION
Surface Quality	BS EN ISO 10545 - 2	A minimum of 95% of the tiles are to be free from visible defects	Minimum of 95% of the tiles are free from visible defects
Length	BS EN ISO 10545 - 2	± 1.0 mm	± 1.0 mm
Width	BS EN ISO 10545 - 2	± 1.0 mm	± 0.5 mm
Thickness	BS EN ISO 10545 - 2	± 0.5 mm	± 0.5 mm
Straightness of Sides	BS EN ISO 10545 - 2	± 0.8 mm	± 0.8 mm
Rectangularity	BS EN ISO 10545 - 2	± 1.5 mm	± 1.2 mm
Center Curvature	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Edge Curvature	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Warpage	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Water Absorption	BS EN ISO 10545 - 3	10 % < $E_v$ ≤ 20 %	10 % < $E_v$ ≤ 18 %
Breaking Strength	BS EN ISO 10545 - 4	≥ 600 N	≥ 900 N
Modulus of Rupture	BS EN ISO 10545 - 4	≥ 12 N/mm <sup>2</sup>	≥ 16 N/mm <sup>2</sup>
Resistance to Surface Abrasion	BS EN ISO 10545 - 7	Manufacturer to state abrasion class	PEI Class 4
Coefficient of Linear Thermal Expansion	BS EN ISO 10545 - 8	Test method available	≤ 7 X 10 <sup>-6</sup> /°C
Thermal Shock Resistance	BS EN ISO 10545 - 9	Test method available	No visible defect
Crazing Resistance	BS EN ISO 10545 - 11	Required	No crazing
Resistance to Household Chemicals & Swimming Pools Salts	BS EN ISO 10545 - 13	Minimum B	Class A No visible effect
Resistance to Low Concentrations Acids & Alkalis	BS EN ISO 10545 - 13	Test method available	Class LA No visible effect
Resistance to Stains	BS EN ISO 10545 - 14	Minimum Class 3	Min. Class 4 Stains removed

NOTE: This Technical Specification is applicable only to tiles in Choice "A".

Signed:  
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## TECHNICAL SPECIFICATION

<b>MODEL / REFERENCE</b>	: A48RZLEI-WH0.H0R (LENIS WHITE)
<b>NOMINAL SIZE</b>	: 40 X 80 CM (RECTIFIED)
<b>NOMINAL THICKNESS</b>	: 11.0 MM
<b>TYPE OF PRODUCT</b>	: CERAMIC TILE RED BODY
<b>NATURE OF SURFACE</b>	: GLAZED / GLOSSY
<b>GROUP</b>	: BIII
<b>REF. STANDARD</b>	: INTERNATIONAL STANDARD ISO 13006:2018

TEST DESCRIPTION	STANDARD TEST METHOD	STANDARD REQUIREMENTS	RAK CERAMICS SPECIFICATION
Surface Quality	BS EN ISO 10545 - 2	A minimum of 95% of the tiles are to be free from visible defects	Minimum of 95% of the tiles are free from visible defects
Length	BS EN ISO 10545 - 2	± 1.0 mm	± 0.8 mm
Width	BS EN ISO 10545 - 2	± 1.0 mm	± 0.5 mm
Thickness	BS EN ISO 10545 - 2	± 0.5 mm	± 0.5 mm
Straightness of Sides	BS EN ISO 10545 - 2	± 0.8 mm	± 0.8 mm
Rectangularity	BS EN ISO 10545 - 2	± 1.5 mm	± 1.2 mm
Center Curvature	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Edge Curvature	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Warpage	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Water Absorption	BS EN ISO 10545 - 3	10 % < E <sub>v</sub> ≤ 20 %	10 % < E <sub>v</sub> ≤ 18 %
Breaking Strength	BS EN ISO 10545 - 4	≥ 600 N	≥ 1000 N
Modulus of Rupture	BS EN ISO 10545 - 4	≥ 12 N/mm <sup>2</sup>	≥ 16 N/mm <sup>2</sup>
Resistance to Surface Abrasion	BS EN ISO 10545 - 7	Manufacturer to state abrasion class	PEI Class 4
Coefficient of Linear Thermal Expansion	BS EN ISO 10545 - 8	Test method available	≤ 7 X 10 <sup>-6</sup> /°C
Thermal Shock Resistance	BS EN ISO 10545 - 9	Test method available	No visible defect
Crazing Resistance	BS EN ISO 10545 - 11	Required	No crazing
Resistance to Household Chemicals & Swimming Pools Salts	BS EN ISO 10545 - 13	Minimum B	Class A No visible effect
Resistance to Low Concentrations Acids & Alkalis	BS EN ISO 10545 - 13	Test method available	Class LA No visible effect
Resistance to Stains	BS EN ISO 10545 - 14	Minimum Class 3	Min. Class 4 Stains removed

NOTE: This Technical Specification is applicable only to tiles in Choice "A".

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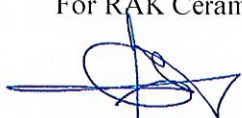
## TECHNICAL SPECIFICATION

<b>MODEL / REFERENCE</b>	: A48RZLEI-WH0.HSR (LENIS WHITE HEX DÉCOR)
<b>NOMINAL SIZE</b>	: 40 X 80 CM (RECTIFIED)
<b>NOMINAL THICKNESS</b>	: 11.0 MM
<b>TYPE OF PRODUCT</b>	: CERAMIC TILE RED BODY
<b>NATURE OF SURFACE</b>	: GLAZED / GLOSSY
<b>GROUP</b>	: BIII
<b>REF. STANDARD</b>	: INTERNATIONAL STANDARD ISO 13006:2018

TEST DESCRIPTION	STANDARD TEST METHOD	STANDARD REQUIREMENTS	RAK CERAMICS SPECIFICATION
Surface Quality	BS EN ISO 10545 - 2	A minimum of 95% of the tiles are to be free from visible defects	Minimum of 95% of the tiles are free from visible defects
Length	BS EN ISO 10545 - 2	± 1.0 mm	± 0.8 mm
Width	BS EN ISO 10545 - 2	± 1.0 mm	± 0.5 mm
Thickness	BS EN ISO 10545 - 2	± 0.5 mm	± 0.5 mm
Straightness of Sides	BS EN ISO 10545 - 2	± 0.8 mm	± 0.8 mm
Rectangularity	BS EN ISO 10545 - 2	± 1.5 mm	± 1.2 mm
Center Curvature	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Edge Curvature	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Warpage	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Water Absorption	BS EN ISO 10545 - 3	$10\% < E_v \leq 20\%$	$10\% < E_v \leq 18\%$
Breaking Strength	BS EN ISO 10545 - 4	≥ 600 N	≥ 1000 N
Modulus of Rupture	BS EN ISO 10545 - 4	≥ 12 N/mm <sup>2</sup>	≥ 16 N/mm <sup>2</sup>
Resistance to Surface Abrasion	BS EN ISO 10545 - 7	Manufacturer to state abrasion class	PEI Class 4
Coefficient of Linear Thermal Expansion	BS EN ISO 10545 - 8	Test method available	≤ 7 X 10 <sup>-6</sup> /°C
Thermal Shock Resistance	BS EN ISO 10545 - 9	Test method available	No visible defect
Crazing Resistance	BS EN ISO 10545 - 11	Required	No crazing
Resistance to Household Chemicals & Swimming Pools Salts	BS EN ISO 10545 - 13	Minimum B	Class A No visible effect
Resistance to Low Concentrations Acids & Alkalis	BS EN ISO 10545 - 13	Test method available	Class LA No visible effect
Resistance to Stains	BS EN ISO 10545 - 14	Minimum Class 3	Min. Class 4 Stains removed

NOTE: This Technical Specification is applicable only to tiles in Choice "A".

Signed:  
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## TECHNICAL SPECIFICATION

<b>MODEL / REFERENCE</b>	: A48RZEOV-IV0.M0R (EVOLVE IVORY)
<b>NOMINAL SIZE</b>	: 40 X 80 CM (RECTIFIED)
<b>NOMINAL THICKNESS</b>	: 11.0 MM
<b>TYPE OF PRODUCT</b>	: CERAMIC TILE RED BODY
<b>NATURE OF SURFACE</b>	: GLAZED / MATT
<b>GROUP</b>	: BIII
<b>REF. STANDARD</b>	: INTERNATIONAL STANDARD ISO 13006:2018

TEST DESCRIPTION	STANDARD TEST METHOD	STANDARD REQUIREMENTS	RAK CERAMICS SPECIFICATION
Surface Quality	BS EN ISO 10545 - 2	A minimum of 95% of the tiles are to be free from visible defects	Minimum of 95% of the tiles are free from visible defects
Length	BS EN ISO 10545 - 2	± 1.0 mm	± 0.8 mm
Width	BS EN ISO 10545 - 2	± 1.0 mm	± 0.5 mm
Thickness	BS EN ISO 10545 - 2	± 0.5 mm	± 0.5 mm
Straightness of Sides	BS EN ISO 10545 - 2	± 0.8 mm	± 0.8 mm
Rectangularity	BS EN ISO 10545 - 2	± 1.5 mm	± 1.2 mm
Center Curvature	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Edge Curvature	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Warpage	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Water Absorption	BS EN ISO 10545 - 3	10 % < $E_V$ ≤ 20 %	10 % < $E_V$ ≤ 18 %
Breaking Strength	BS EN ISO 10545 - 4	≥ 600 N	≥ 1000 N
Modulus of Rupture	BS EN ISO 10545 - 4	≥ 12 N/mm <sup>2</sup>	≥ 16 N/mm <sup>2</sup>
Resistance to Surface Abrasion	BS EN ISO 10545 - 7	Manufacturer to state abrasion class	PEI Class 4
Coefficient of Linear Thermal Expansion	BS EN ISO 10545 - 8	Test method available	≤ 7 X 10 <sup>-6</sup> /°C
Thermal Shock Resistance	BS EN ISO 10545 - 9	Test method available	No visible defect
Crazing Resistance	BS EN ISO 10545 - 11	Required	No crazing
Resistance to Household Chemicals & Swimming Pools Salts	BS EN ISO 10545 - 13	Minimum B	Class A No visible effect
Resistance to Low Concentrations Acids & Alkalis	BS EN ISO 10545 - 13	Test method available	Class LA No visible effect
Resistance to Stains	BS EN ISO 10545 - 14	Minimum Class 3	Min. Class 4 Stains removed

NOTE: This Technical Specification is applicable only to tiles in Choice "A".

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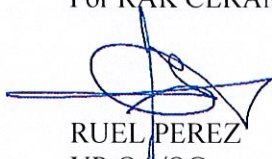
## TECHNICAL SPECIFICATION

<b>MODEL / REFERENCE</b>	: A48RTXTR-IVO.M0X0R (TEXTURE IVORY)
<b>NOMINAL SIZE</b>	: 40 X 80 CM (RECTIFIED)
<b>NOMINAL THICKNESS</b>	: 11.0 MM
<b>TYPE OF PRODUCT</b>	: CERAMIC TILE RED BODY
<b>NATURE OF SURFACE</b>	: GLAZED / MATT
<b>GROUP</b>	: BIII
<b>REF. STANDARD</b>	: INTERNATIONAL STANDARD ISO 13006:2018

TEST DESCRIPTION	STANDARD TEST METHOD	STANDARD REQUIREMENTS	RAK CERAMICS SPECIFICATION
Surface Quality	BS EN ISO 10545 - 2	A minimum of 95% of the tiles are to be free from visible defects	Minimum of 95% of the tiles are free from visible defects
Length	BS EN ISO 10545 - 2	± 1.0 mm	± 0.8 mm
Width	BS EN ISO 10545 - 2	± 1.0 mm	± 0.5 mm
Thickness	BS EN ISO 10545 - 2	± 0.5 mm	± 0.5 mm
Straightness of Sides	BS EN ISO 10545 - 2	± 0.8 mm	± 0.8 mm
Rectangularity	BS EN ISO 10545 - 2	± 1.5 mm	± 1.2 mm
Center Curvature	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Edge Curvature	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Warpage	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Water Absorption	BS EN ISO 10545 - 3	10 % < $E_v$ ≤ 20 %	10 % < $E_v$ ≤ 18 %
Breaking Strength	BS EN ISO 10545 - 4	≥ 600 N	≥ 1000 N
Modulus of Rupture	BS EN ISO 10545 - 4	≥ 12 N/mm <sup>2</sup>	≥ 16 N/mm <sup>2</sup>
Resistance to Surface Abrasion	BS EN ISO 10545 - 7	Manufacturer to state abrasion class	PEI Class 4
Coefficient of Linear Thermal Expansion	BS EN ISO 10545 - 8	Test method available	≤ 7 X 10 <sup>-6</sup> /°C
Thermal Shock Resistance	BS EN ISO 10545 - 9	Test method available	No visible defect
Crazing Resistance	BS EN ISO 10545 - 11	Required	No crazing
Resistance to Household Chemicals & Swimming Pools Salts	BS EN ISO 10545 - 13	Minimum B	Class A No visible effect
Resistance to Low Concentrations Acids & Alkalis	BS EN ISO 10545 - 13	Test method available	Class LA No visible effect
Resistance to Stains	BS EN ISO 10545 - 14	Minimum Class 3	Min. Class 4 Stains removed

NOTE: This Technical Specification is applicable only to tiles in Choice "A".

Signed:  
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## TECHNICAL SPECIFICATION

<b>MODEL / REFERENCE</b>	: A48RTXTR-IVO.MWX0R (TEXTURE IVORY DÉCOR)
<b>NOMINAL SIZE</b>	: 40 X 80 CM (RECTIFIED)
<b>NOMINAL THICKNESS</b>	: 11.0 MM
<b>TYPE OF PRODUCT</b>	: CERAMIC TILE RED BODY
<b>NATURE OF SURFACE</b>	: GLAZED / MATT
<b>GROUP</b>	: BIII
<b>REF. STANDARD</b>	: INTERNATIONAL STANDARD ISO 13006:2018

TEST DESCRIPTION	STANDARD TEST METHOD	STANDARD REQUIREMENTS	RAK CERAMICS SPECIFICATION
Surface Quality	BS EN ISO 10545 - 2	A minimum of 95% of the tiles are to be free from visible defects	Minimum of 95% of the tiles are free from visible defects
Length	BS EN ISO 10545 - 2	± 1.0 mm	± 0.8 mm
Width	BS EN ISO 10545 - 2	± 1.0 mm	± 0.5 mm
Thickness	BS EN ISO 10545 - 2	± 0.5 mm	± 0.5 mm
Straightness of Sides	BS EN ISO 10545 - 2	± 0.8 mm	± 0.8 mm
Rectangularity	BS EN ISO 10545 - 2	± 1.5 mm	± 1.2 mm
Center Curvature	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Edge Curvature	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Warpage	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Water Absorption	BS EN ISO 10545 - 3	$10\% < E_v \leq 20\%$	$10\% < E_v \leq 18\%$
Breaking Strength	BS EN ISO 10545 - 4	≥ 600 N	≥ 1000 N
Modulus of Rupture	BS EN ISO 10545 - 4	≥ 12 N/mm <sup>2</sup>	≥ 16 N/mm <sup>2</sup>
Resistance to Surface Abrasion	BS EN ISO 10545 - 7	Manufacturer to state abrasion class	PEI Class 4
Coefficient of Linear Thermal Expansion	BS EN ISO 10545 - 8	Test method available	≤ 7 X 10 <sup>-6</sup> /°C
Thermal Shock Resistance	BS EN ISO 10545 - 9	Test method available	No visible defect
Crazing Resistance	BS EN ISO 10545 - 11	Required	No crazing
Resistance to Household Chemicals & Swimming Pools Salts	BS EN ISO 10545 - 13	Minimum B	Class A No visible effect
Resistance to Low Concentrations Acids & Alkalis	BS EN ISO 10545 - 13	Test method available	Class LA No visible effect
Resistance to Stains	BS EN ISO 10545 - 14	Minimum Class 3	Min. Class 4 Stains removed

NOTE: This Technical Specification is applicable only to tiles in Choice "A".

Signed:  
For RAK CERAMICS PJSC

  
RUEL PEREZ  
VP-QA/QC

Date of Issue: 12/06/2023



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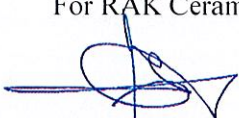
## TECHNICAL SPECIFICATION

<b>MODEL / REFERENCE</b>	: A77RZBRA-GRY.MEX0R (BARELLA GREY TEXTILE DÉCOR)
<b>NOMINAL SIZE</b>	: 37.5 X 75 CM (RECTIFIED)
<b>NOMINAL THICKNESS</b>	: 10.0 MM
<b>TYPE OF PRODUCT</b>	: CERAMIC TILE RED BODY
<b>NATURE OF SURFACE</b>	: GLAZED / MATT
<b>GROUP</b>	: BIII
<b>REF. STANDARD</b>	: INTERNATIONAL STANDARD ISO 13006:2018

TEST DESCRIPTION	STANDARD TEST METHOD	STANDARD REQUIREMENTS	RAK CERAMICS SPECIFICATION
Surface Quality	BS EN ISO 10545 - 2	A minimum of 95% of the tiles are to be free from visible defects	Minimum of 95% of the tiles are free from visible defects
Length	BS EN ISO 10545 - 2	± 1.0 mm	± 1.0 mm
Width	BS EN ISO 10545 - 2	± 1.0 mm	± 0.5 mm
Thickness	BS EN ISO 10545 - 2	± 0.5 mm	± 0.5 mm
Straightness of Sides	BS EN ISO 10545 - 2	± 0.8 mm	± 0.8 mm
Rectangularity	BS EN ISO 10545 - 2	± 1.5 mm	± 1.2 mm
Center Curvature	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Edge Curvature	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Warpage	BS EN ISO 10545 - 2	± 1.8 mm	± 1.5 mm
Water Absorption	BS EN ISO 10545 - 3	$10\% < E_v \leq 20\%$	$10\% < E_v \leq 18\%$
Breaking Strength	BS EN ISO 10545 - 4	≥ 600 N	≥ 900 N
Modulus of Rupture	BS EN ISO 10545 - 4	≥ 12 N/mm <sup>2</sup>	≥ 16 N/mm <sup>2</sup>
Resistance to Surface Abrasion	BS EN ISO 10545 - 7	Manufacturer to state abrasion class	PEI Class 3
Coefficient of Linear Thermal Expansion	BS EN ISO 10545 - 8	Test method available	≤ 7 X 10 <sup>-6</sup> /°C
Thermal Shock Resistance	BS EN ISO 10545 - 9	Test method available	No visible defect
Crazing Resistance	BS EN ISO 10545 - 11	Required	No crazing
Resistance to Household Chemicals & Swimming Pools Salts	BS EN ISO 10545 - 13	Minimum B	Class A No visible effect
Resistance to Low Concentrations Acids & Alkalis	BS EN ISO 10545 - 13	Test method available	Class LA No visible effect
Resistance to Stains	BS EN ISO 10545 - 14	Minimum Class 3	Min. Class 4 Stains removed

NOTE: This Technical Specification is applicable only to tiles in Choice "A".

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